

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
1 September 2005 (01.09.2005)

PCT

(10) International Publication Number  
**WO 2005/079949 A1**

(51) International Patent Classification<sup>7</sup>: **B01D 35/30**

(21) International Application Number:  
PCT/US2005/005062

(22) International Filing Date: 17 February 2005 (17.02.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/545,030 17 February 2004 (17.02.2004) US

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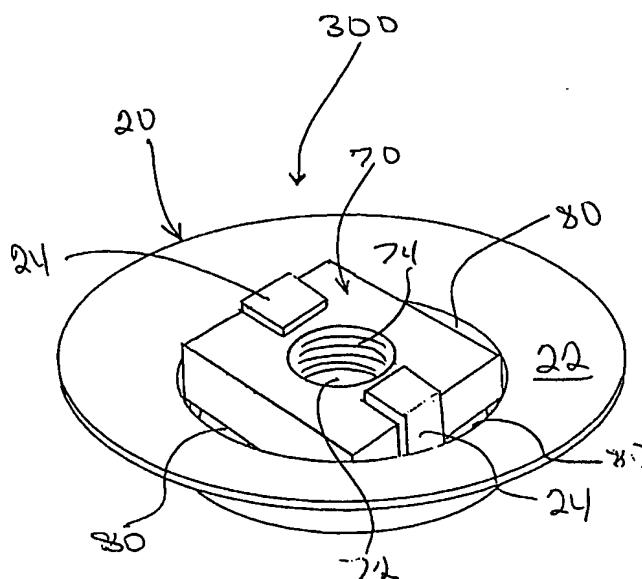
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(81) Designated States (unless otherwise indicated, for every  
kind of national protection available): AE, AG, AL, AM,  
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,  
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,  
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,  
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,  
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,  
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,  
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,  
ZW.

(84) Designated States (unless otherwise indicated, for every  
kind of regional protection available): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,  
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,  
FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,

[Continued on next page]

(54) Title: DRAIN VALVE INSERT



(57) Abstract: A drain valve insert (300) employs a stamped sheet metal body (20) to support a threaded nut (70) in an elevated position over the drain opening of a filter cartridge. Multiple fluid flow passages (80) are defined between the polygonal periphery of the nut (70) and the generally cylindrical sheet metal body (20) of the insert (300). The insert body (20) defines ledges to support the nut (70) at its periphery corners and includes structures that prevent rotation of the nut relative to the insert body (20). Retaining arms (24) project upwardly from the insert body (20) and are bent over the nut (70) to axially retain the nut (70) seated against the ledges. The insert body (20) and the nut (70) are inexpensively formed in separate automated operations. Assembly of the nut (70) into the insert body (20) may also be automated.

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